Printing date 10.01.2019

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

• 1.1 Product identifier

- Trade name: DURACON 17 A[®]
- Detailed descriptions:

® registered trademark of VACUUMSCHMELZE GmbH & Co. KG

- Information sheet no.: IB90
- Remarks for information sheet

Our semi-finished and finished products constitute manufactured articles under the terms of the REACH Regulation (EC) No. 1907/2006.

Articles are not subject to any legal obligation concerning production and distribution of material safety data sheets. The detailed information usually shown in a safety data sheet will be provided in the form of an 'Information sheet for articles' for specific alloys.

However, we expressly point out that these information sheets for articles are voluntarily produced data sheets which are not governed by the requirements of the REACH regulation.

• 1.2 Relevant identified uses of the substance or mixture and uses advised against Not applicable

- Application of the article: semi-finished products and parts
- 1.3 Details of the supplier of the information sheet
- Manufacturer/Supplier: VACUUMSCHMELZE GmbH & Co.KG Grüner Weg 37 D-63450 Hanau

datasheet@vacuumschmelze.com

- Further information obtainable from: Environmental Protection Department
- **1.4 Emergency telephone number:** Tel. no.: (**49) 6181/38-0 Emergency tel. no.: via (**49) 6181/38-0

SECTION 2: Hazards identification

- 2.2 Classification (substance or mixture) Classification according to Regulation (EC) No 1272/2008 (CLP-Regulation): Not applicable For articles there is no obligation to classify acc. to CLP -Regulation.
- 2.2 Labelling according to Regulation (EC) No 1272/2008 Labelling according to Regulation (EC) No 1272/2008 (CLP-Regulation): Not applicable
- Additional VAC information: In the case of dust-producing processing, we recommend observance of the following warnings :
 Hazard statements May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause cancer by inhalation. Route of exposure: Inhalation. May damage fertility. Causes damage to organs through prolonged or repeated exposure.
 Precautionary statements Do not breathe dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Avoid release to the environment. Use personal protective equipment as required. In case of inadequate ventilation wear respiratory protection.

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Get medical advice/attention if you feel unwell.

2.3 Other hazards

- Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- 3.2 Chemical characterization:
- Description: Metal in compact form
- Components(composition):

The classifications given below reflect the classification of each <u>pure substance</u> respectively and are intended for information only

The legal classifications of the pure substances (harmonized classification according to substance list of the Annex VI of the CLP Regulation) got complemented, insofar as additional substance-specific information from accessible data sources (e.g. TRGS 905, toxicological studies) for health hazards and / or physical hazards are available.

CAS: 7440-02-0 EINECS: 231-111-4 Index number: 028-002-00-7	nickel	~ 28%		
CAS: 7440-48-4 EINECS: 231-158-0 Index number: 027-001-00-9 RTECS: GF 8750000	cobalt	~ 17%		
• NON-bazardous Ingradiants				

NON-hazardous Ingredients

CAS: 7439-89-6 iron (compact form) EINECS: 231-096-4 RTECS: NO 4565500

• Additional information:

For the wording of the listed hazard phrases refer to section 16.

Additional information for Cobalt:

See also Chapter 11

SECTION 4: First aid measures

4.1 Description of first aid measures

• After inhalation:

If metal vapours or dusts have been inhaled: Get the affected person out in the fresh air and call a doctor.

- After skin contact: Foreign bodies which have penetrated the skin must be removed and the wound cleaned thoroughly.
- After eye contact:
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: Consult a doctor if the symptoms persist.

• 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

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• **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

SECTION 5: Firefighting measures

- 5.1 Extinguishing media
- Suitable extinguishing agents: Non-combustible.

Extinguishing agents must be adapted to the environment.

• 5.2 Special hazards arising from the substance or mixture

Formation of toxic smoke / fumes (metal / metal oxides) is possible during heating or in case of fire. Do not inhale fumes.

- 5.3 Advice for firefighters
- Protective equipment: No special measures required.

SECTION 6: Accidental release measures

Accidental release of dusts and vapours which are damaging to health can be ruled out.

- 6.1 Personal precautions, protective equipment and emergency procedures No special measures required.
- 6.2 Environmental precautions: No special measures required.
- 6.3 Methods and material for containment and cleaning up: No special measures required.
- 6.4 Reference to other sections
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

•7.1 Precautions for safe handling

No safety precautions are necessary in the delivered form. The appropriate industrial and environmental safety measures must be taken for processing steps which cause dust (see also section 8): Prevent formation of dust. Ensure good ventilation/exhaustion at the workplace. Take note of emission threshold.

• Information about fire - and explosion protection: No special measures required.

•7.2 Conditions for safe storage, including any incompatibilities

- Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Not applicable
- Storage class: Not applicable
- •7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

• Additional information about design of technical facilities: Provide suction with filtering for good airing and ventilation of the work area during processing steps which cause dust. Air return is only permitted in exceptional cases.

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If industrial vacuum cleaners are used, these must have dust class H (DIN EN 60335-2-69).				
	reathing apparatus must be used during repair ar nging filters (see personal safety equipment).	nd maintenance work to suction systems, especially		
• 8.1 Contro	ol parameters			
	ts with limit values that require monitoring at	the workplace:		
	ational Limit Values see Additional information be			
7440-02-0	nickel			
AGW (Ge	many) Long-term value: 0.006A; 0.030E* mg/m ³	3		
	8(II);AGS, 24, Sh, Y, 10*, 31*			
7440-48-4				
•	nany) 0.5 μg/m³ (A) bzw. 5μg/m³ (A)			
• DNELs				
	OSH purposes	abrical Bulas on Hazardaya Substances (TDCC) 00		
		chnical Rules on Hazardous Substances (TRGS) 900 nat are binding upon employers. Should no AGW and		
for examp	e no maximum workplace concentration (MAK va	alue) of the German Research Foundation (DFG) be		
available,	the employer must also consider the DNEL durin	g risk assessment.		
	nstitut für Arbeitsschutz der Deutschen Gesetzlich			
	ues are available: http://www.dguv.de/ifa/gestis/g	gestis-dnel-liste/index.jsp.		
7440-02-0				
Inhalative	Long-term exposure - inhalation - local effects	0.05 mg/m³ (Ind)		
	Long-term exposure - inhalation - systemic effect	ts 0.05 mg/m ³ (Ind)		
7440-48-4	cobalt			
Inhalative	Long-term exposure - inhalation - local effects	0.04 mg/m ³ (Ind)		
		0.0063 mg/m ³ (Consumer)		
For therma	for nickel is to be used only for nickel metal. al processes in the presence of atmospheric oxy	nen oxidic nickel compounds must always be		
assumed	and the ERB (TRGS 910) must be applied.			
Additiona	and the ERB (TRGS 910) must be applied. I information:			
• Additiona - The lists	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis.			
• Additiona - The lists - GESTIS	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values:			
• Additiona - The lists - GESTIS http://www	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Int			
• Additiona - The lists - GESTIS http://www limit-value	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Int s-for-chemical-agents/index.jsp			
Additiona The lists GESTIS http://www limit-value 8.2 Expos	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Int s-for-chemical-agents/index.jsp ure controls			
 Additiona The lists GESTIS http://www limit-value 8.2 Expos Personal 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Int s-for-chemical-agents/index.jsp sure controls protective equipment:			
 Additiona The lists GESTIS http://www.limit-value 8.2 Expos Personal General p 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Int s-for-chemical-agents/index.jsp ure controls protective equipment: rotective and hygienic measures:			
 Additiona The lists GESTIS http://www.limit-value 8.2 Expos Personal General p Keep awa Wash han 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Int s-for-chemical-agents/index.jsp ure controls protective equipment: rotective and hygienic measures: y from foodstuffs, beverages and feed. ds before breaks and at the end of work.			
 Additiona The lists GESTIS http://www.limit-value 8.2 Expose Personal General p Keep awa Wash han Store prote 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Int s-for-chemical-agents/index.jsp ture controls protective equipment: rotective and hygienic measures: y from foodstuffs, beverages and feed. ds before breaks and at the end of work. ective clothing separately.			
 Additiona The lists GESTIS http://www limit-value 8.2 Expose Personal General p Keep awa Wash han Store prote Do not eate 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-International Limit Values: .dguv.dguv.de/ifa/Gefahrstoffdatenbanken/GE			
 Additiona The lists GESTIS http://www.limit-value 8.2 Expose Personal General p Keep awa Wash han Store prote Do not eat Respirato 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-International-agents/index.jsp sure controls protective equipment: rotective and hygienic measures: y from foodstuffs, beverages and feed. ds before breaks and at the end of work. ective clothing separately. , drink, smoke or sniff while working. ry protection:	ernationale-Grenzwerte-für-chemische-Substanzen-		
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 Additiona The lists GESTIS http://www.limit-value 8.2 Expose Personal General p Keep awa Wash han Store prote Do not eat Respirato In Ti Bit 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-International-agents/index.jsp protective equipment: rotective equipment: rotective and hygienic measures: y from foodstuffs, beverages and feed. ds before breaks and at the end of work. ective clothing separately. , drink, smoke or sniff while working. ry protection: the case of dust formation (limit value exceeded me limits for wearing must be observed. reathing mask, apparatus with particle filter P2 or	ternationale-Grenzwerte-für-chemische-Substanzen-		
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 Additiona The lists GESTIS http://www limit-value 8.2 Expose Personal General p Keep awa Wash han Store prote Do not eat Respirato In Ti Bi I 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-International-agents/index.jsp protective equipment: rotective equipment: rotective and hygienic measures: y from foodstuffs, beverages and feed. ds before breaks and at the end of work. ective clothing separately. , drink, smoke or sniff while working. ry protection: the case of dust formation (limit value exceeded me limits for wearing must be observed. reathing mask, apparatus with particle filter P2 or	ternationale-Grenzwerte-für-chemische-Substanzen-		
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 Additiona The lists GESTIS http://www.limit-value 8.2 Expose Personal General p Keep awa Wash han Store prote Do not eat Respirato In Ti Bi I 	and the ERB (TRGS 910) must be applied. I information: valid during the making were used as basis. International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-International Limit Values: .dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-International-agents/index.jsp protective equipment: rotective equipment: rotective and hygienic measures: y from foodstuffs, beverages and feed. ds before breaks and at the end of work. ective clothing separately. , drink, smoke or sniff while working. ry protection: the case of dust formation (limit value exceeded me limits for wearing must be observed. reathing mask, apparatus with particle filter P2 or Full face mask (EN 136) Breathing mask (EN 149) FFP2 or FFP3 10 times the limit value (FFP2)	ternationale-Grenzwerte-für-chemische-Substanzen-		



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• Protection of hands:

Avoid repeated and prolonged contact with the skin, use protective gloves.

Preventive skin protection by use of skin-protecting agents is recommended.

Material of gloves

Experience has shown glove materials polychloroprene, nitrile caoutchouc, butyl caoutchouc, fluoride caoutchouc and polyvinylchloride to offer sufficient protection.

- · Penetration time of glove material -
- Eye protection:



In the event of larger quantities of dust: Wear protective glasses / EN 166, poss. with side protection.

· Limitation and supervision of exposure into the environment The legal issue values and limitations are to be paid attention!

SECTION 9: Physical and chemical properties

 9.1 Information on basic physical and chemical properties 					
General Information					
Appearance:					
Form:	Semi-finished products/parts: e.g. strip, wire, parts and bars				
Colour:	Metallic				
• Odour:	Odourless				
• pH-value:	Not applicable.				
• Change in condition Melting point/Melting range (approx.): 1,400-1,500 °C					
 Auto-ignition temperature: 	Not applicable				
Explosive properties:	Not applicable				
Vapour pressure:	Not determined.				
 Density (approx.) at 20 °C: 	8.3 g/cm ³				
Relative density	Not determined.				
 Solubility in / Miscibility with 					
water:	Insoluble.				
 9.2 Other information 	No further relevant information available.				

SECTION 10: Stability and reactivity

•10.1 Reactivity No further relevant information available.

- 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions

Hydrogen is released in contact with acid which can cause explosive gas mixtures.

- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.

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• 10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

• 11.1 Information on toxicological effects

- Acute toxicity Based on available data, the classification criteria are not met.
- LD/LC50 values:

The following applies for the pure substances:

The following applies for the pure substances.				
7440-02-0 nickel				
Oral	LD50	>9,000 mg/kg (rat)		
7440-48-4 cobalt				
Oral	LD50	550 mg/kg (rat)		
Inhalative	LC50/4 h	mg/l (rat) siehe zusätzlicher toxikologischer Hinweis / see additional toxicological information		
• Primary ir	Primary irritant effect:			
Skin corrosion/irritation see sensitization				

Serious eye damage/irritation

Irritation of the eyes in the case of massive direct contact will be mainly due to mechanical effects depending on the grain size.

Respiratory or skin sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Additional toxicological information:

Subsequent users should be aware of the fact that Co-metal fine powder are classified as "acute toxic if inhaled, Category 1" (no legal classification); LC50 4hr \leq 0,05 mg/l.

In case the subsequent use of product generates fine Co-metal particles (e.g. dust), protection measures such as described in Chapter 7 and 8 of this information sheet must be applied.

- Germ cell mutagenicity Based on available data, the classification criteria are not met.
- Carcinogenicity

May cause cancer by inhalation. Route of exposure: Inhalation.

- Reproductive toxicity
- May damage fertility.

• STOT-single exposure Based on available data, the classification criteria are not met.

• STOT-repeated exposure

Causes damage to organs through prolonged or repeated exposure.

• Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- •12.1 Toxicity
- Aquatic toxicity: No further relevant information available.
- 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- •12.4 Mobility in soil No further relevant information available.
- Additional ecological information:
- General notes: Alloys in solid form do not pose an ecological threat.
- 12.5 Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

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• 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- 13.1 Waste treatment methods
- Recommendation Observe offical regulations.
- Uncleaned packaging: Not applicable

SECTION 14: Transport information

• Transport/Additional information:

• Land transport ADR/RID (cross-border):

- Remarks: Non-hazardous goods from the standpoint of the specified regulations
- Maritime transport IMDG:
- Remarks: Non-hazardous goods from the standpoint of the specified regulations
- Air Transport ICAO-TI and IATA-DGR:
- Remarks: Non-hazardous goods from the standpoint of the specified regulations

SECTION 15: Regulatory information

• 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

- Directive 2012/18/EU
- Named dangerous substances ANNEX I None of the ingredients is listed.
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 27
- National regulations:
- Other regulations, limitations and prohibitive regulations
- e.g.
- 1272/2008/EG (CLP)
- 1907/2006/EG (REACH)
- German Hazardous Substances
- TRGS 561 / TRGS 910
- 15.2 Chemical safety assessment: Void (for articles)

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

Wording of the hazard warnings mentioned (Chapter 3) for pure substances:

- H302 Harmful if swallowed.
- H317 May cause an allergic skin reaction.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H350i May cause cancer by inhalation. Route of exposure: Inhalation.
- H351 Suspected of causing cancer. Route of exposure: Inhalation.
- H360F May damage fertility.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H413 May cause long lasting harmful effects to aquatic life.

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• Department issuing SDS: Department OPS-C SE Tel. 06181/38-2045	
Contact:	
Environmental Protection Department Tel. 06181/38-2359	
 Abbreviations and acronyms: 	
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regu Transport of Dangerous Goods by Rail) ICAO: International Civil Aviation Organisation	ulations Concerning the International
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement conc Dangerous Goods by Road)	cerning the International Carriage of
IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association	
EINECS: European Inventory of Existing Commercial Chemical Substances	
ELINCS: European List of Notified Chemical Substances	
CAS: Chemical Abstracts Service (division of the American Chemical Society)	
DNEL: Derived No-Effect Level (REACH)	
LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent	
PBT: Persistent, Bioaccumulative and Toxic	
vPvB: very Persistent and very Bioaccumulative	
Acute Tox. 4: Acute toxicity – Category 4	
Resp. Sens. 1: Respiratory sensitisation – Category 1	
Skin Sens. 1: Skin sensitisation – Category 1 Carc. 1B: Carcinogenicity – Category 1B	
Carc. 2: Carcinogenicity – Category 2	
Repr. 1B: Reproductive toxicity – Category 1B	
STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1	
Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4	
Sources	
- KÜHN-BIRETT-Merkblätter gefährlicher Arbeitsstoffe	
- Technische Regeln für Gefahrstoffe	
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